











### Agenda





**Product** 





- 1984: Donna Haas and Lee Adams acquire Soundstream name and create Soundstream Technologies.
- Lee Adams is the Managing Director





 1985 WCES: D200 amplifier and head units



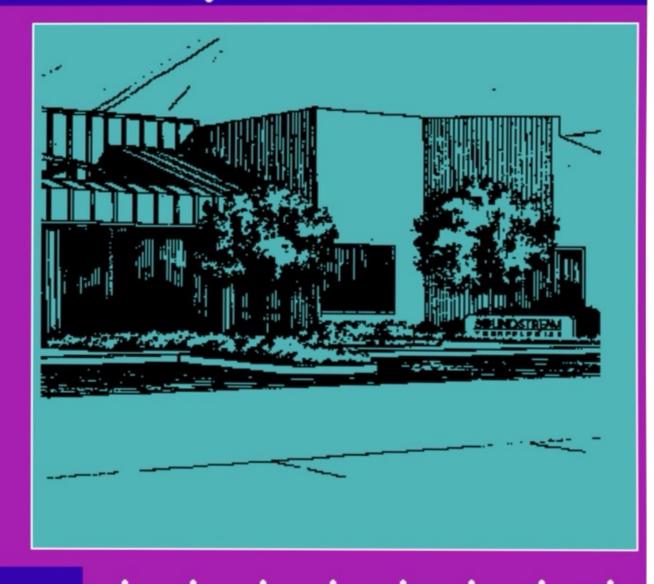


 1989: Soundstream introduces Series Il amplifiers





1989:
 Soundstream
 Headquarters
 move to
 Folsom,
 California





1993:
 Soundstream introduces the new generation of REFERENCE amplifiers and subwoofers





1995 WCES:
 Soundstream
 introduces 2nd
 generation REFERENCE
 amplifiers; SPL woofers





1997 WCES:

 Soundstream
 introduces
 DaVinci, SPL
 & Exact
 Loudspeakers





- 1998 WCES: Introduction of Rubicon amplifiers and woofers
- New manufacturing facility is completed















### Product











### World Class Amplifiers

- Criterion
- Rubicon
  - Pure Class A--Audiophile and Obscene SPL



## Criterion Amplifier

#### **DaVinci**





#### DaVinci

- Limited Edition 7 channel amplifier
- 24 kt gold plating
- 4/3/2 way crossover
- Fully Balanced Inputs
- Includes gold-plated BLT4
- 1/0 power & ground connections
- Variable Fan Cooling
- LSE.Q



#### Rubicon Model Designations

1002

base number = total max RMS output last digit = number of channels

1000 watts maximum output
2 channel amplifier



# Rubicon Amplifier Line

### Design Parameters

- Bullet-Proof Reliability
- Sound Quality Improvements
- ◆ Cutting Edge Design
- Improved Value



#### Rubicon--Construction



- All connections on one side
- 4 GA. direct-in power and ground (most models)
- 6 GA. speaker
- component layout
- 1% metal film resistors, dual mono pots



#### Rubicon Amplifiers--R.U.B.I.

- Rapid-Use Branched Impulse Power Supply
- Eliminates "Power Sags" during low frequency reproduction by <u>INCREASING THE</u> <u>DUTY CYCLE</u>, thus stabilizing the power supply, and allowing it to deliver maximum power.
- Reserve gate power is now stored for low voltage scenarios due to extreme low battery voltage conditions



#### TRIDENT PROTECTION

- 1. OUTPUT PROTECTION
- 2. GROUND FAULT DETECTION
- 3. THERMAL PROTECTION



#### Rubicon--Hawkins Bass Control

Provides subwoofer boost <u>and</u> directs otherwise wasted amplifier power to audible bandwidth.

- -PARAMETRIC
- ·VARIABLE
- ·FIXED



#### Rubicon--Hawkins Bass Control

#### **VERSIONS/FEATURES**

	Q	Frequency
	Boost	(Hz)
<b>Parametric</b>	0.7 - 2.8	14 – 56 Hz
	0 - +9 dB	
Variable	0.7 - 2.8	45 Hz
	0 - +9 dB	
Fixed	+6 dB	45 Hz



### Rubicon--Drive Delay Muting

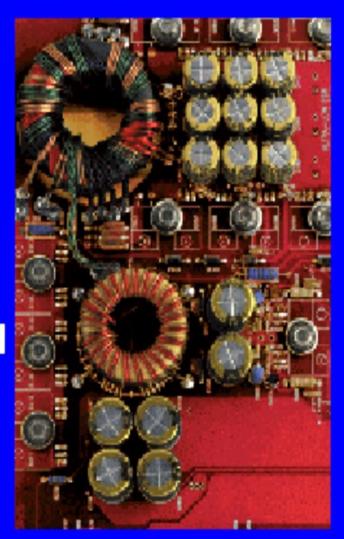
Eliminates amplifier and non amplifierinduced turn on and off pops.

- Amplifier section powers up 2-3 seconds after power supply.
- Power supply powers down 2-3 seconds after amplifier section.



#### Rubicon--Power Grid

- More power in and out faster
- Power Grid is now evenly distributed between the primary and the secondary
- Puts power where it's needed providing improved RF filtering and greater dynamics
- BETTER DYNAMICS!





### Rubicon--High Current

- Selectable power supply rails
- 2 Amps in 1
- Automatic on select models
- Non-Obsolescence!
- NOW! Produces Max
   Power @ 4 ohms Mono
   as well as 2 ohms Mono!



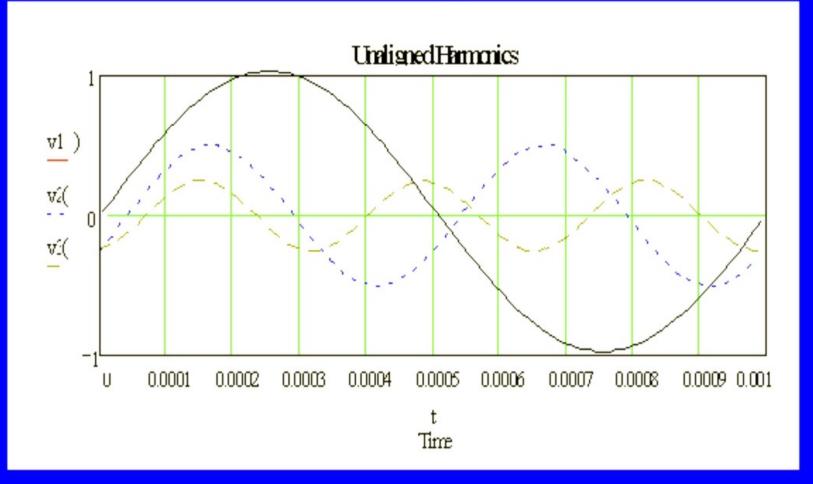


### Harmonic Bass Alignment

- 2nd and 3rd order harmonic peaks are critically aligned with the fundamental peaks at low frequencies.
- RESULT--Improved low frequency bass response, tighter stronger bass.

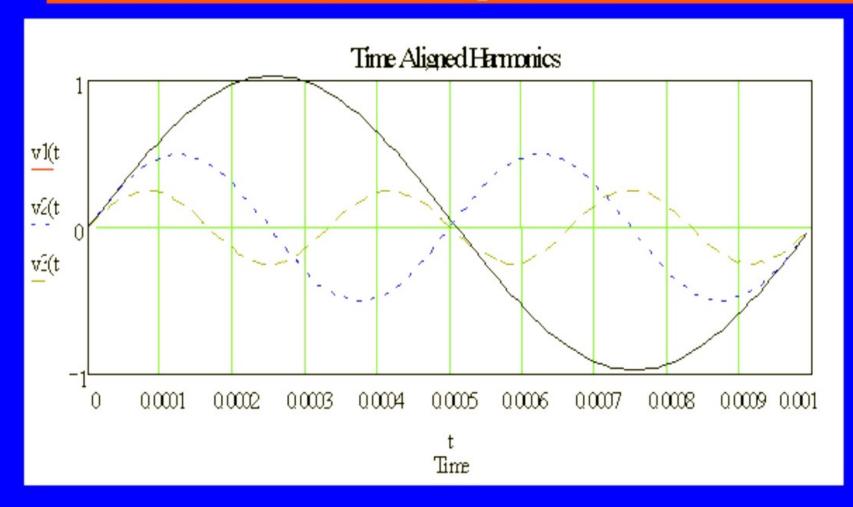


### Harmonic Bass Alignment





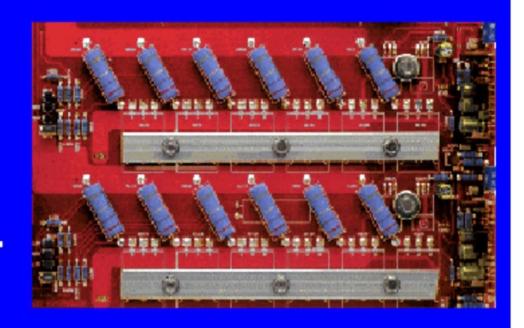
### Harmonic Bass Alignment





#### Rubicon--D.P.A.

- <u>Darlington</u><u>Power</u><u>Array</u>
- Darlingtons v.
   MOSFETs
- Array
- Chassisink





- Superlative Sound Quality (R.F.S. technology)
- Obscene Output (R.F.L. technology)
- Polished Aluminum Finish w/ chrome bottom plates





# Class A 10.2 2 channel amplifier

- Astounding fidelity at higher impedances (2 ohms +)
- Potentially dangerous power at low impedances





#### Class A 5.2

2 channel amplifiers

"Sleeping Beauty"

- 0.25 wpc @ 4 ohms,
   12.6 volts
- 500 wpc @ 2, 1, or
   0.5 ohms mono



#### Class A Picasso/Renoir

The ULTIMATE 4/2 channel audiophile amplifiers

- OP275 Preamplification
- Polypropylene
   Capacitors
- Designed to drive satellite speakers ONLY















### Subwoofers--Philosophy

- Soundstream is the Lingenfelter of the woofer business.
- QC is conducted by the designers--most companies' designers don't get involved
- SST's designers personally see failed product and make changes accordingly
- [relatively] small manufacturing & purchasing is able to "turn on a dime" better than huge companies
- product designed to maximize dealer sales & profitability through performance & reliability



#### Subwoofers -- Series

- EXACT--audiophile, hard-core excursion
- SPL--just like the name says....
- Rubicon--bang for the buck, do it all woofer



### Exact Woofers--10, 12

- Sound Quality
- Excursion 1.74"
   w/ Exact10
- Copper Clad Polepiece
- Cast Frame
- Kevlarreinforced Cone
- Single 4 Ohm Voice Coil













### SPL Subwoofers

- new MULE
- increased versatility (except MULE)
- GARGANTUAN domes act as cooling pistons--1 mm thick!
- E-coat

#### <u>Vs 1997 product....</u>

- greater torsional rigidity for more accurate tonal characteristics and sensitivity
- deeper low frequency response
- greater power handling
- I flat spiders for better linearity
- new cones
- new custom "roll" surround
- work in same or smaller enclosures
- more excursion for more potential output



## SPL\_Subwoofers--10, 12, 15, 170

- High Output
- Stronger low freq. output
- Dual 4 Ohm
   Voice Coils
- High temperature componentry



## SPL Subwoofers--MULE

- "BANDPASS-IN-A-SEALED-BOX" Woofer
- 40 80 Hz RESONANCE
- 0.745 ft cubed sealed enclosure





#### Rubicon Subs--10, 12, 15

- All types of music
- Competitively priced
- All types of enclosures
- e-coat
- Single 4 Ohm voice coil



menu



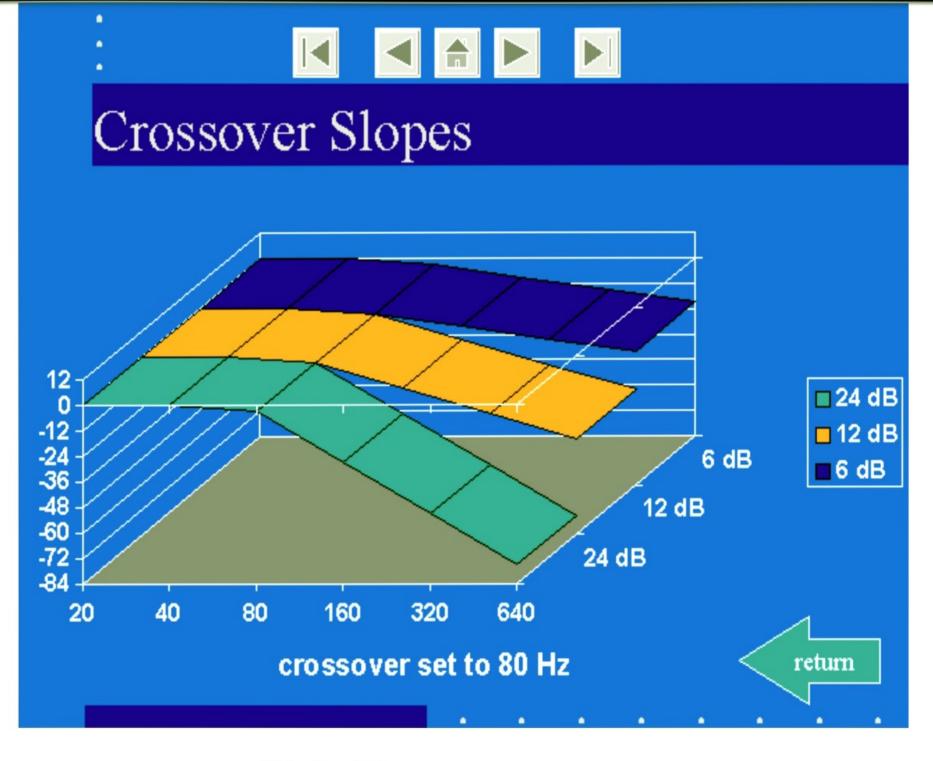
### Soundstream Loudspeakers

#### EXACT

- Separates--6.3, 5.3, 4.3
- Coaxials--6.2, 5.2, 4.2
- Wizzer--4.0

#### SPL

- Separates--60, 50, 40
- Coaxials--65, 55, 45

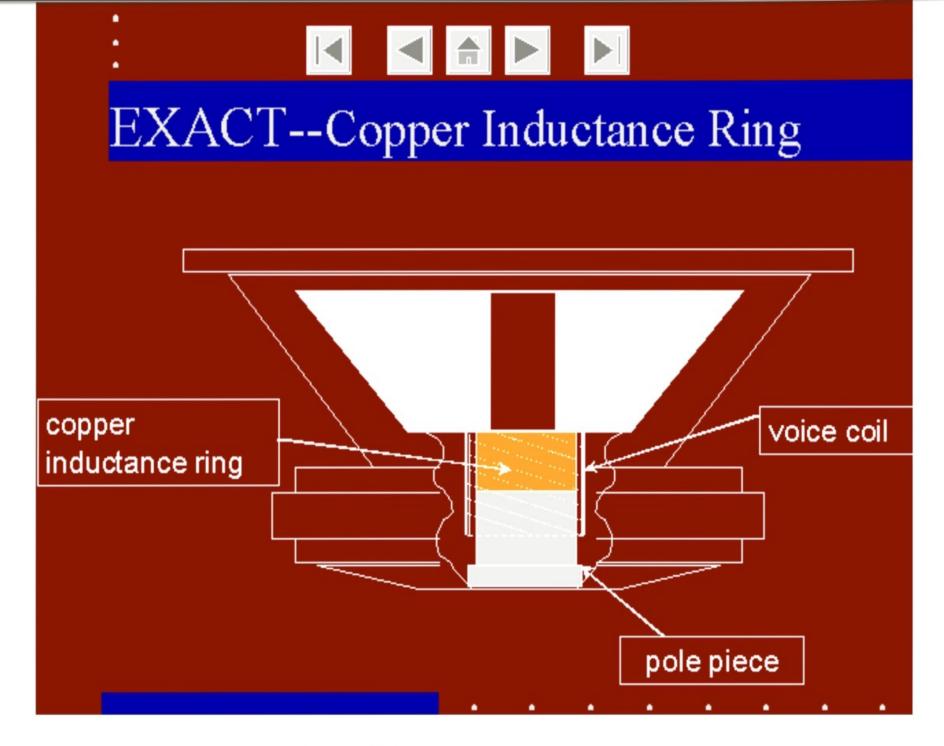




#### **EXACT Passive Crossover**



- 24 dB/oct (18 elec., 6 acoustic)
- 3 position tweeter level
- Zobel networks (defeatable)
- Mylar capacitors
- 2-stage tweeter protection





### Exact--It's in the Copper

- Copper "cap" on the end of the polepiece
- Reduces voice coil inductance
- Extends high frequency response
- Lowers high frequency distortion
- Increases power handling



### EXACT Separates

- Copper Inductance Ring
- 24 dB/octave crossover
- 1" soft dome tweeter





#### EXACT Coaxials & Wizzer



- Copper Inductance Ring
- 24 dB/octave crossover
- 1" soft dome tweeter



### SPL Loudspeakers

World's FIRST

# 2 Ohm

Loudspeakers!

 24 dB/octave crossovers (separates)



menu











#### Processors & Crossovers

- Balanced Transmitters
- Crossovers
  - Balanced X.0--Chrome & Blue



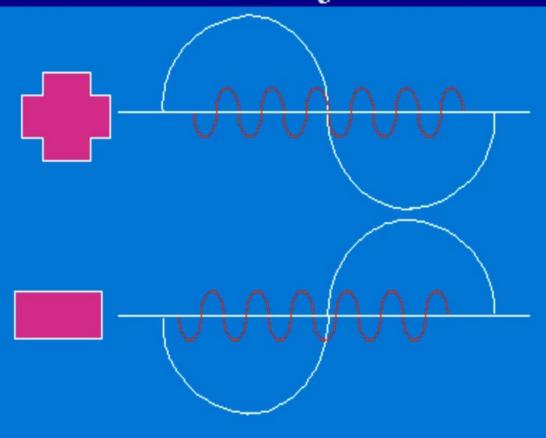
### True Balanced Signal--WHY?

- Noise Rejection
- 5 volts RMS
- +2 +3 dB S/N
   Ratio





### Balanced Noise Rejection



separate + and - per channel---illustrating active noise cancellation



## Balanced X.0 (Blue & Chrome)



- Balanced In and Outputs
- 5 v RMS
- 3/2 way with front & rear inputs & outputs
- 24 dB/oct variable subsonic

menu



### Business and Selling Tips

- Concept
- SELLING
- Start High
- Value
- Sell the Package
- Everything is Custom
- Contests?
- Advertising



#### Concepts

- People don't need it.
- Why sell high end?
- positive buying experience



### The Selling Process

- Introductions
- Qualifying
- Demos
- Presentation/Selling
- Handling Objections
- Closing
- Thanks
- Follow-up













#### Contests

- IASCA
- USAC
- dB Drag Racing
- Sunday afternoon non-sanctioned



### Advertising

- Newspaper
- Radio
- TV
- Alternative Weekly Paper
- Car Clubs
- High School Yearbooks

menu











### Install Tips & Assorted Tech Info

- Troubleshooting
- Impedance Curves & Reactive Loads
- Current Draw
- Level Setting
- Balanced Level Setting
- Hawkins Bass Control
- Box Selection



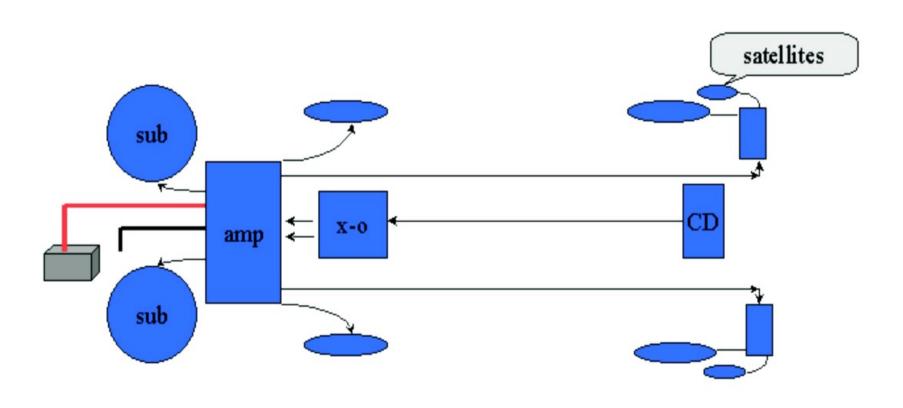








#### Troubleshooting--Divide and Conquer



Slide 58 of 75



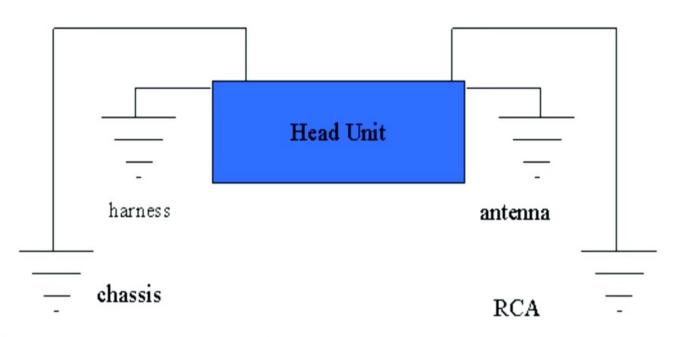








#### Head Unit Grounds



Most head units have four potential grounds--it is critical that the power ground for the head unit come from the chassis or harness to prevent damage to the system and prevent noise.





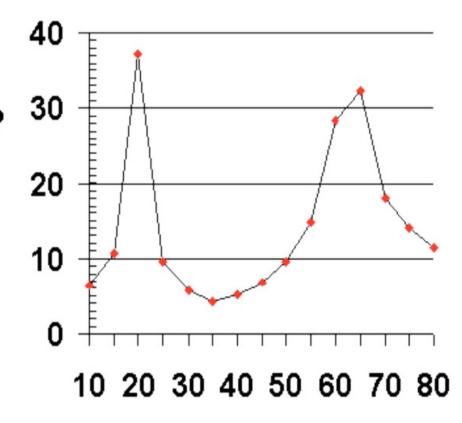






#### Impedance Curves

- Is there such thing as a 4
   Ohm woofer?
- NO!



Slide 60 of 75











#### Current Draw

120 watts = 10 amps x 12 volts

120 watts = 1 amp x 120 volts









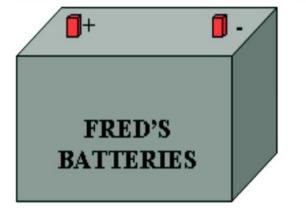




RELATIVE VOLTAGE: high

RELATIVE RESISTANCE: high

RELATIVE CURRENT: low



RELATIVE VOLTAGE: low

RELATIVE RESISTANCE: low

RELATIVE CURRENT: high











#### Level Setting

- Problem: Gains not set correctly.
- Result: System with too much floor noise or not reaching maximum output.
- Concept: All units in audio chain reach clipping simultaneously.











#### Balanced Level Setting

- Similar to before but....
- Start with gains on balanced pieces low and slowly raise until clipping indicator flickers.











#### Hawkins Bass Control

- Bass Boost + Subsonic Filter
- Quasi-parametric bass equalization
- 12 dB/octave variable subsonic filter



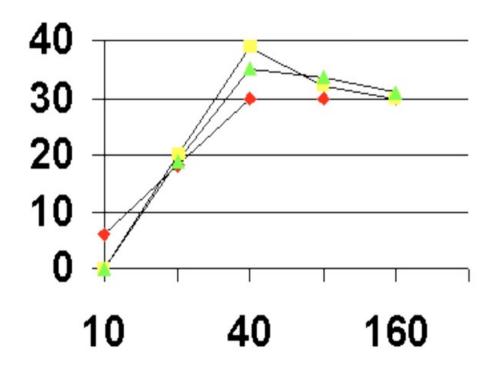


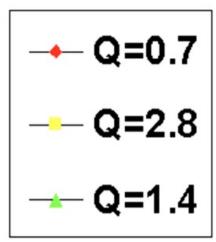






#### HBC Boost Circuit











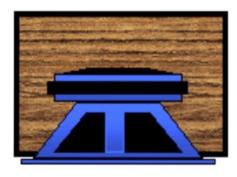




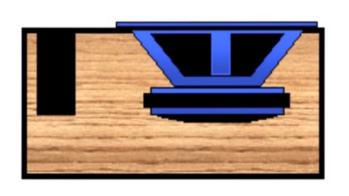
#### Box Selection



sealed--small

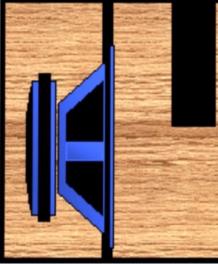


sealed large



infinite baffle

menu



ported/vented





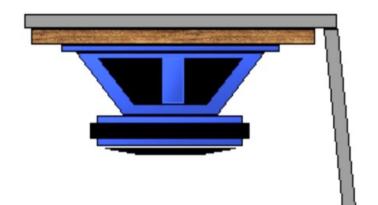




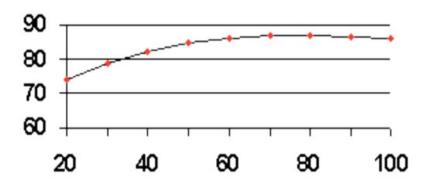




#### Infinite Baffle



- excellent low frequency extension
- moderate power handling
- good choice for jazz & classical at moderate levels





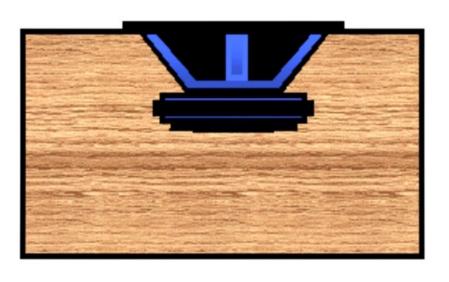




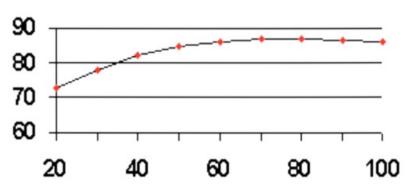




### Sealed--large



- excellent low frequency extension
- good power handling
- good choice for jazz & classical





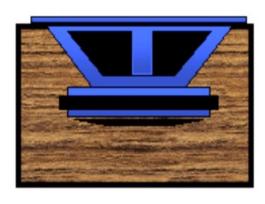




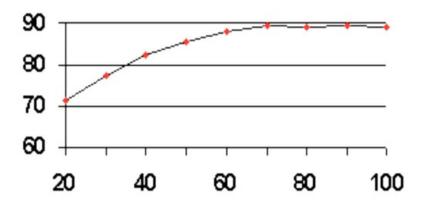




#### Sealed--small



- higher Fs
- very good power handling
- good choice for SPL record setters





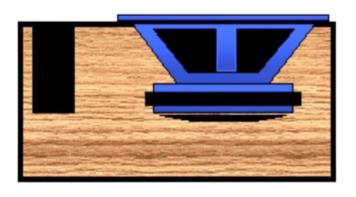




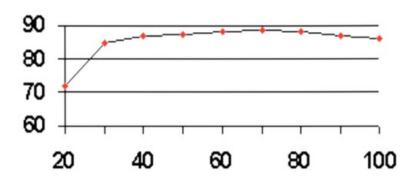




#### Vented/Ported



- · easily tuned
- best choice for the guys who "listen to everything"
- great power handling above tuned frequency





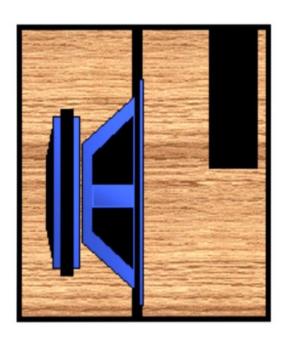




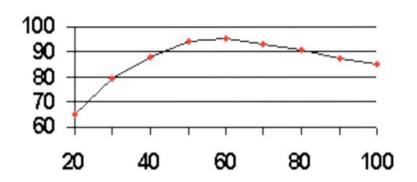




#### Bandpass--single & dual reflex

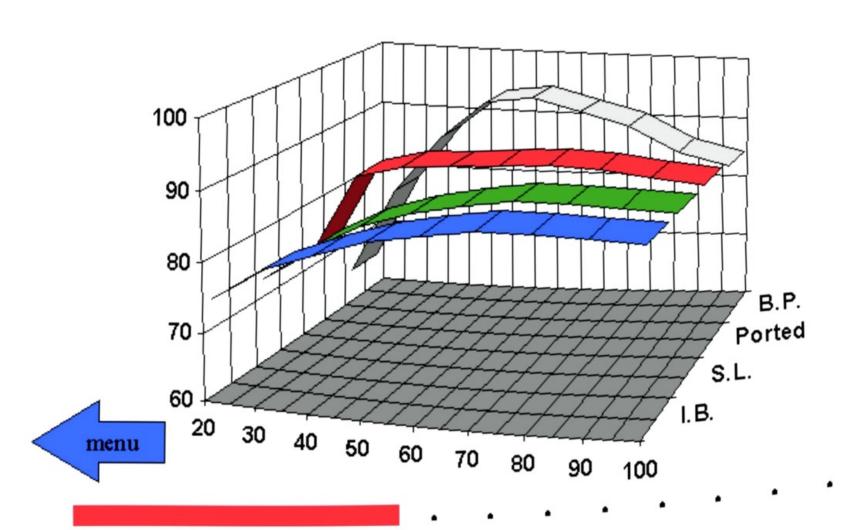


- · trickier to tune
- little control over woofer
- extremely efficient





### Relative Response





### Where to get more information

- Internet www.soundstream.com
- Magazines
  - Car Audio
  - Home Audio
  - Pro Audio
- Library
- Electronics Course